

Work Order ID 129574

129574

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February-17-15 9:23:01 AM

Item ID: D206-628-033 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407
 Start Date: 2/17/15 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 3/06/15 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	Document Control	0.00	DAS	6	27				MLJ 15-04-29
100	DOCUMENT CONTROL		9-89		9-89				2
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-033 CHG 003								MAY 06 2015
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							2x DAS 6 9-89
Packaging									APR 29 2015
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							DAS 27 9-89
Quality Control									JUN 09 2015

MAY 06 2015

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 Start Date: 2/17/15 Start Qty: 2.00 ***2*** Cust Item ID:
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 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-033								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

2
JUN 08 2015

DAS
6
8-89

MLJ
JUN 09 2015

HS-6.9

Picklist Print

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Work Order ID: 129574

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Parent Item: D206-628-033

D206-628-033

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 2/17/15

Required Date: 3/06/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A		Purchased	No			110	Each	1,554.000	3	6			
--------	--	-----------	----	--	--	-----	------	-----------	---	---	--	--	--

AN3C4A

Bolt

DAS 26 9-89

DAS 27 9-89 2X

Location	Loc Qty	Loc Code
FG	20	
122814	20	
ST338a	1400	
M131320	400	
M131420	1000	
ST350	134	
M130716	134	

AN4C14A		Purchased	No			110	Each	87.0000	8	16			
---------	--	-----------	----	--	--	-----	------	---------	---	----	--	--	--

AN4C14A

Bolt

DAS 26 9-89

DAS 27 9-89 2X

Location	Loc Qty	Loc Code
FG	25	
118706	20	
123021	5	
ST344	62	
m130716	13	
m131452	49	

APR 29 2015

Picklist Print

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Work Order ID: 129574

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Parent Item: D206-628-033

D206-628-033

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 2/17/15

Required Date: 3/06/15

Start Qty: 2.00

Required Qty: 2.00

AN4C15A

Purchased

No

110

Each

109.0000

4

AN4C15A

Bolt

**

8
132189

54
1505/01

DAS
26
9-89

DAS
27
9-89 2X

Location

Loc Qty

Loc Code

FG

10

120360

10

ST343

99

M130716

50

M131377

49

D2731-3

Manufactured

No

110

Each

55.0000

4

D2731-3

Mounting Lug

**

8

DAS
6
9-89

DAS
26
9-89

APR 29 2015

DAS
27
9-89 2X

Location

Loc Qty

Loc Code

ST520

51

119211

3

123541

48

ST538

4

126661

4

D2732

Manufactured

No

110

f

738.5000

2

4

D2732

Rubber Extrusion

**

DAS
6
9-89

APR 29 2015

DAS
25
9-89

DAS
27
9-89 2X

Location

Loc Qty

Loc Code

ST412

441

117118

441

ST639

297.5

117118

297.5

8 x D2732-030

D2842-041

Manufactured

No

110

Each

0.0000

1

2

D2842-041

Step Assembly, 206 Floor

**

132099 x 2

DAS
9
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 129574

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Parent Item: D206-628-033

D206-628-033

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 2/17/15

Required Date: 3/06/15

Start Qty: 2.00

Required Qty: 2.00

D2844-1 Manufactured No

110 Each 0.0000 2 4

D2844-1

Arms

DAS 27 2X

**

125358X1 108870X2 129574X1

DAS 6 26 9-89

D2844-3

Manufactured No

110 Each 2.0000 1 2

D2844-3

Arms

DAS 27 2X

**

125358X1 129577X2

DAS 6 26 9-89

Location

Loc Qty

Loc Code

ST352

2

112709

2

D3394-041

Manufactured No

110 Each 30.0000 4 8

D3394-041

Lug

DAS 27 2X

**

Location

Loc Qty

Loc Code

ST528

26

124892

24

74505

2

ST538

4

126662

4

MS21043-4

Purchased No

110 Each 1,001.000 12 24

MS21043-4

Nut

DAS 27 2X

**

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

490

m128798

490

ST304

471

m128798

437

m128818

34

11/3/697

APR 29 2015

DAS 6 26 9-89

Picklist Print

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Work Order ID: 129574

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Parent Item: D206-628-033

D206-628-033

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 2/17/15

Required Date: 3/06/15

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0363R

Purchased

No

110

Each

886.0000

3

6

NAS1149C0363R

Washer

DAS
6
9-89

DAS
26
9-89

DAS
27
9-89

2X

Location

Loc Qty

Loc Code

FP001

167

114742

167

GA

220

m130673

220

ST271

499

m130673

499

6

NAS1149C0432R

Purchased

No

110

Each

4,470.000

24

48

NAS1149C0432R

WASHER

DAS
6
9-89

DAS
26
9-89

DAS
27
9-89

2X

Location

Loc Qty

Loc Code

GA

2476

m125807

476

m131467

2000

ST271

1994

m131452

1994

48

NAS1515H3

Purchased

No

110

Each

103.0000

3

6

NAS1515H3

Washer

M131697

APR 29 2015

DAS
6
9-89

DAS
26
9-89

DAS
27
9-89

2X

Location

Loc Qty

Loc Code

FG

10

123301

10

GA

72

m129521

72

ST266

21

m128635

21

Picklist Print

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Parent Item: D206-628-033

D206-628-033

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 2/17/15

Required Date: 3/06/15

Start Qty: 2.00

Required Qty: 2.00

NAS1515H4L

Purchased

No

110

Each

151.0000

24

48

DAS

***NAS1515H4I ***

Washer

**

M131697 X41

6

9-89

APR 29 2015 26
9-89

DAS
27
9-89
X

Location

Loc Qty

Loc Code

FG

32

103691

32

ST266

119

m130466

21

m131026

98

7

DART AEROSPACE USA, INC.

DAR
27
8-09

MAY 06 2015

Red only

IIN-D206-628

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5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G
Date: 11.02.25

D206-628-023	D206-628-024	D206-628-033	D206-628-034	Part Number	Description
2	2	2	2	D2844-1	ARM
1	1	1	1	D2844-3	ARM
3	3	3	3	AN3C4A	BOLT
3	3	3	3	NAS1149C 0363R	WASHER (or AN960C10)
3	3	3	3	NAS1515H 4L	WASHER



A large, stylized handwritten signature or scribble in black ink, consisting of several loops and a long horizontal stroke, positioned below the table.